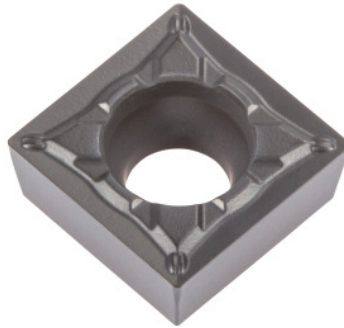


Garant

Indexable insert for turning SCMT 09T304, for finish machining, Grade: HB7130-2

**Order data**

Order number	260742 HB7130-2
GTIN	4062406750268
Item class	21G

Technical description

Corner radius	0.4 mm
Chip breaker	VS
Cutting depth a_p	0.2 - 1.5 mm
Grade	HB7130-2
Tool material	Carbide
Number of changes/inserts	4
Cutting speed v_c main application	80 - 270 m/min
ISO code indexable insert	SCMT 09T304
Feed f	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted

Main application	M
Type of product	Indexable insert for turning